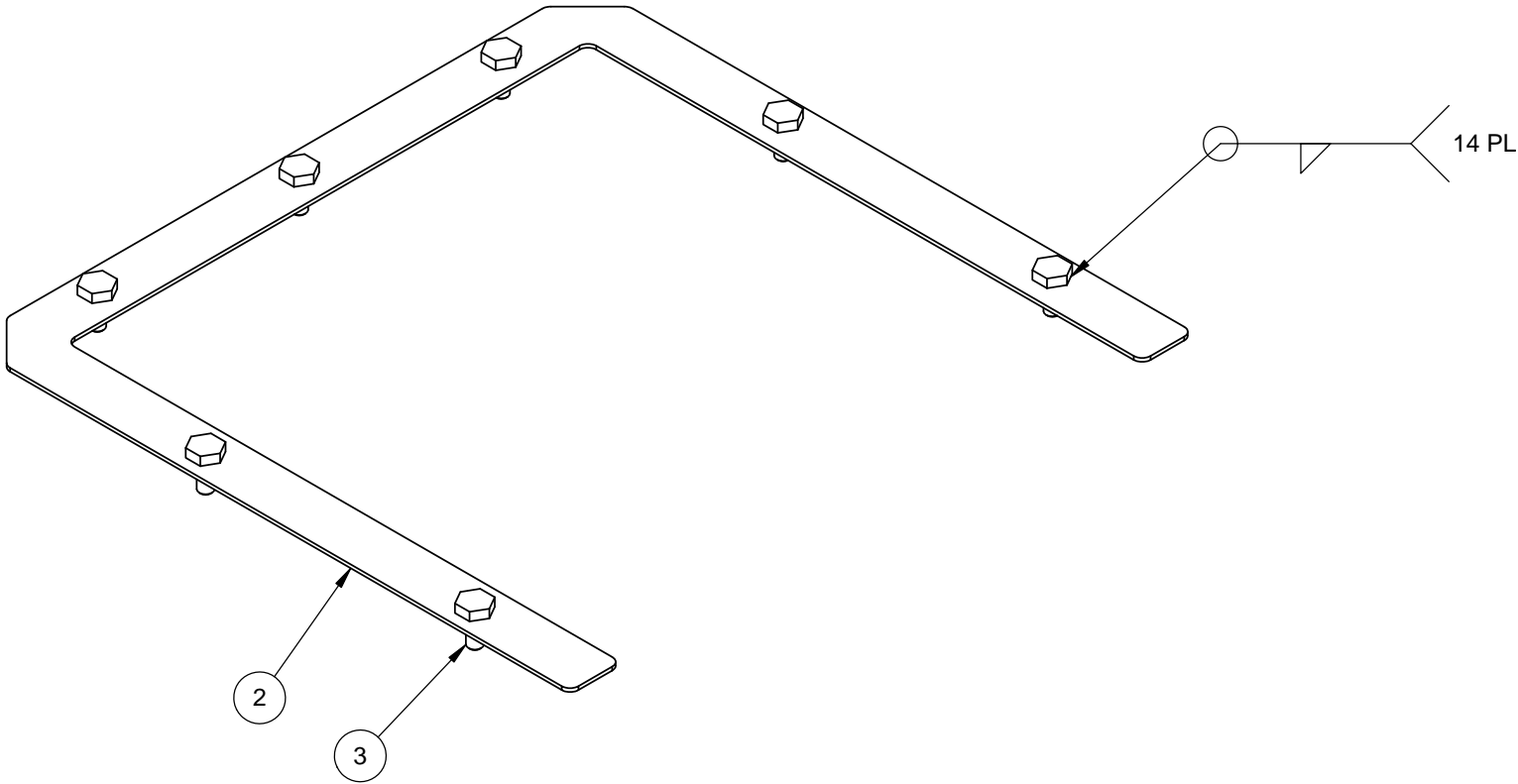


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4587-041	SEAL RETAINER ASSEMBLY
2	1	D4587-1	SEAL RETAINER
3	7	AN3-3A	BOLT

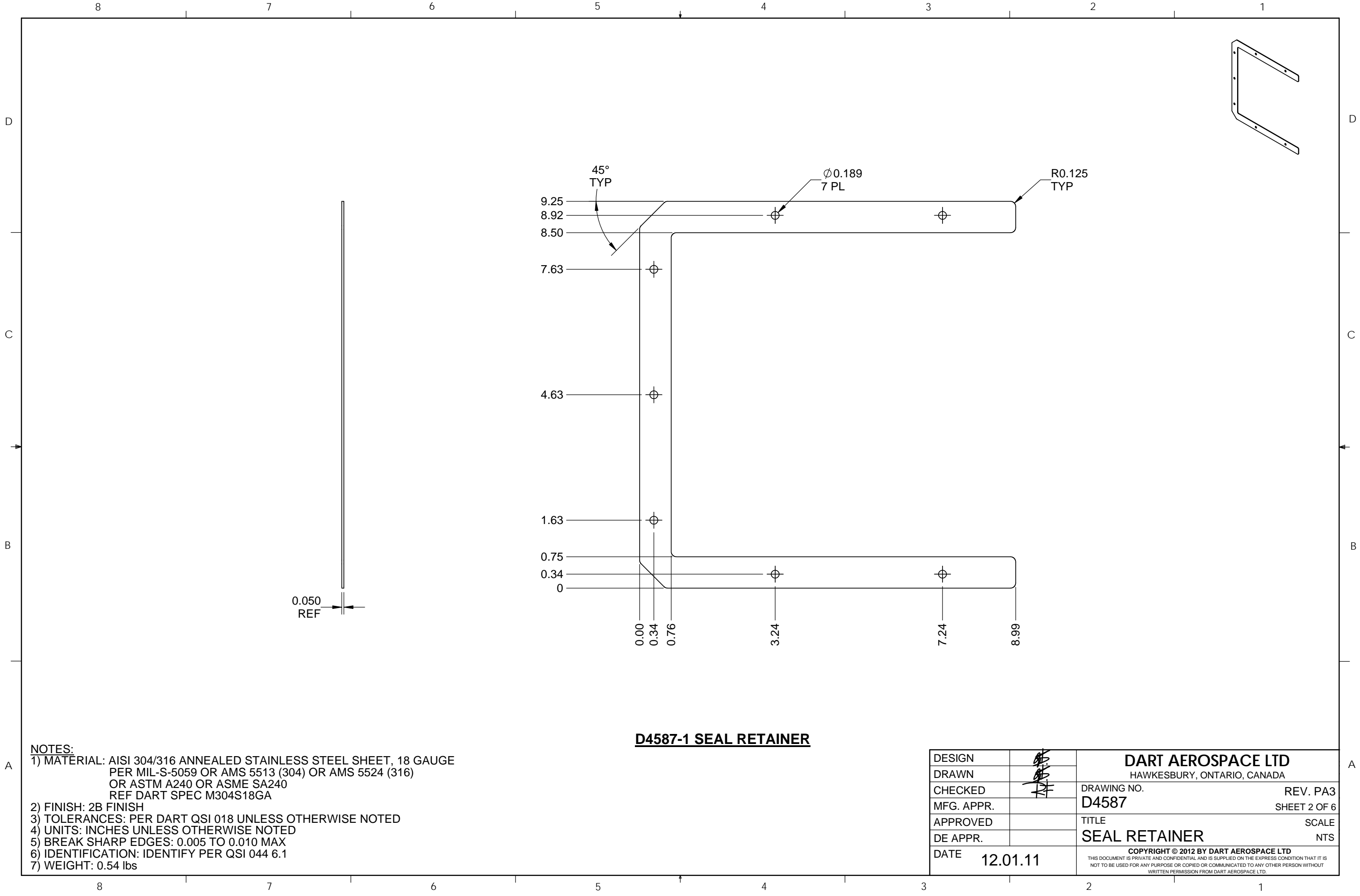


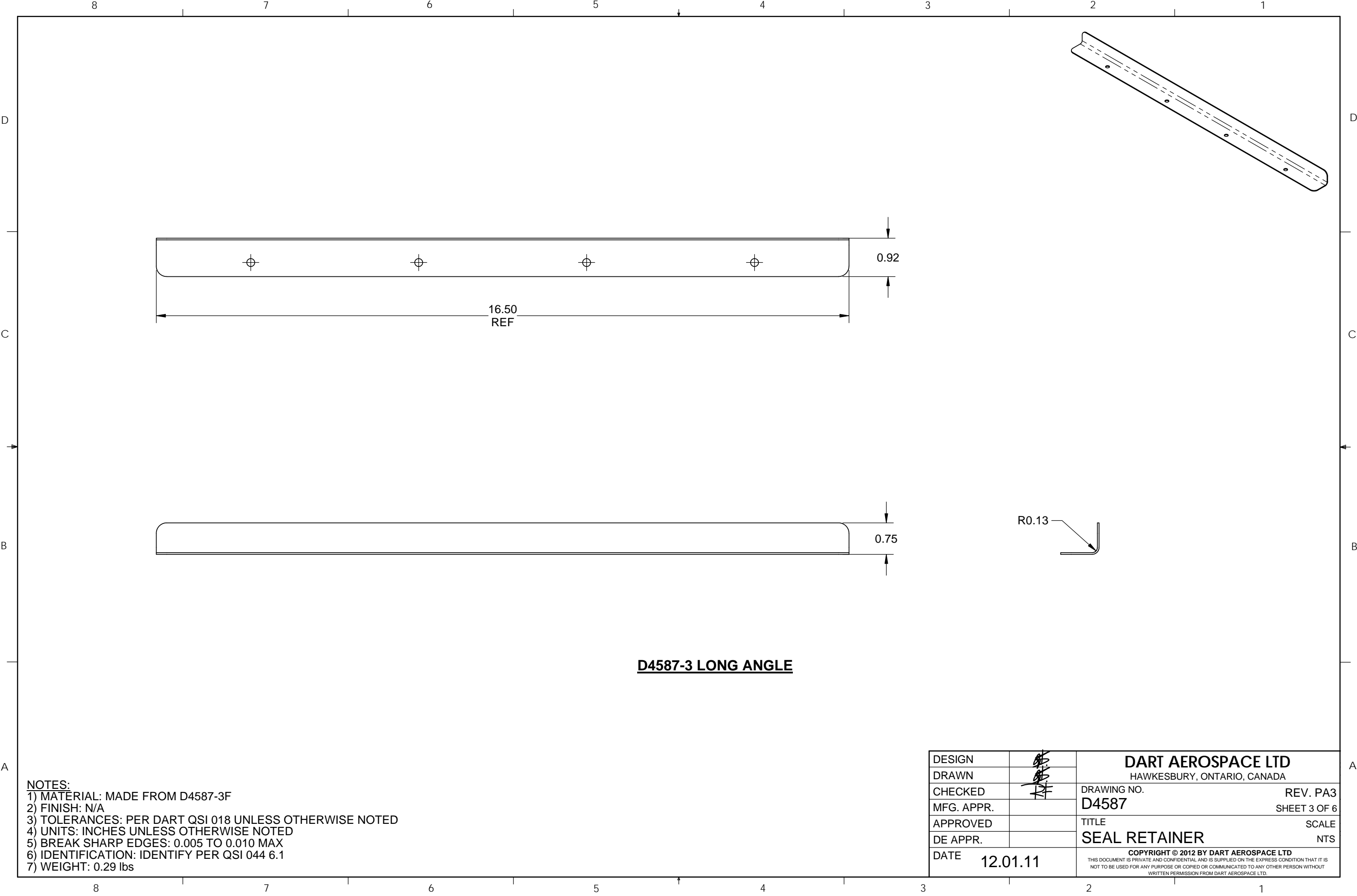
D4587-041 SEAL RETAINER ASSEMBLY

PRELIMINARY ISSUE
12.01.11

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.59 lbs

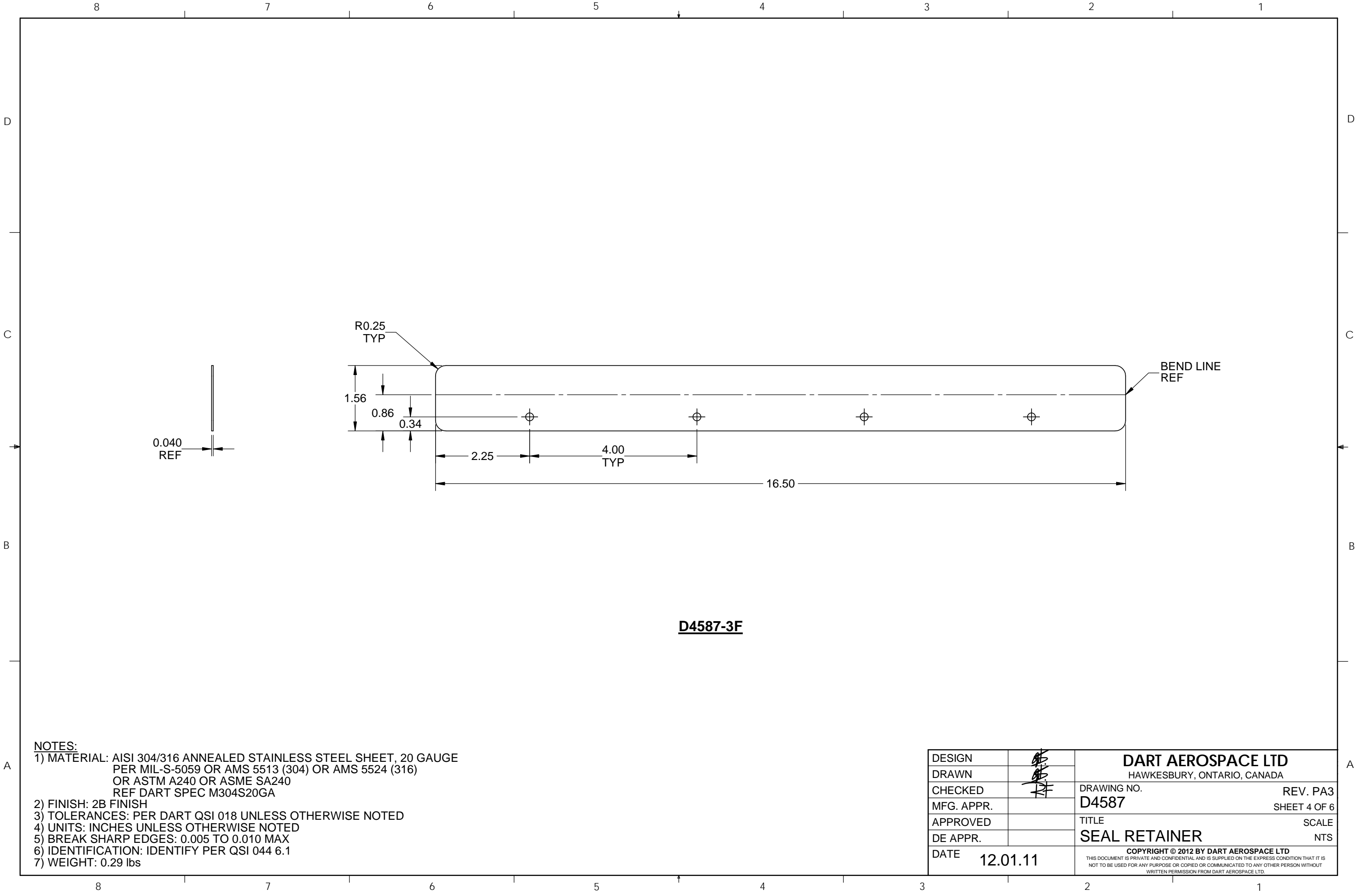
PA3	NEW ISSUE		12.01.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4587	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SEAL RETAINER	NTS
DATE	12.01.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





NOTES:
1) MATERIAL: MADE FROM D4587-3F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.29 lbs

D4587-3 LONG ANGLE



NOTES:
1) MATERIAL: AISI 304/316 ANNEALED STAINLESS STEEL SHEET, 20 GAUGE
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
2) FINISH: 2B FINISH
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.29 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. REV. PA3
MFG. APPR.		D4587 SHEET 4 OF 6
APPROVED		TITLE SCALE
DE APPR.		SEAL RETAINER NTS
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